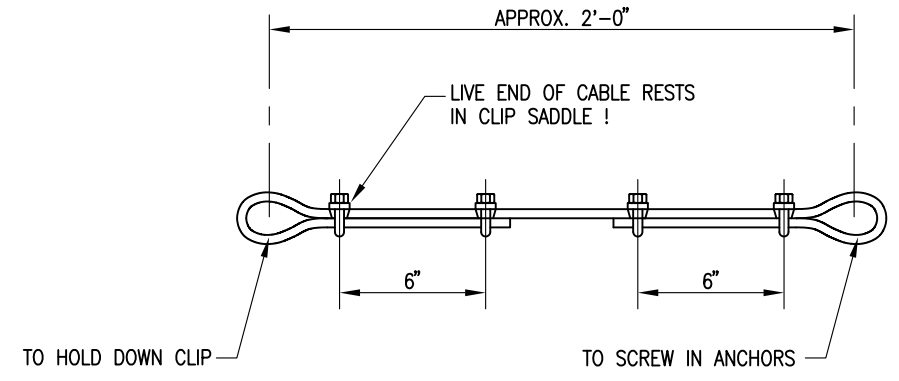


GENERAL ASSEMBLY DETAIL
TO BE ASSEMBLED IN FIELD AS SHOWN

TIE DOWN CABLE DETAIL
TO BE ASSEMBLED IN FIELD AS SHOWN



ASSEMBLY INSTRUCTIONS:

STEP 1

INSERT THE OUTRIGGER TUBES INTO THE TUBE STUBS THAT ARE ATTACHED TO THE MAIN TUBE SUPPORT. SEE PLAN VIEW DRAWING FOR LOCATIONS.

STEP 2

ATTACH THE OUTER TUBE SUPPORT STUBS TO THE OUTRIGGER TUBES. ATTACH THE INNER TUBE SUPPORT STUBS TO THE OUTRIGGER TUBES. INSTALL ALL BOLTING AND TIGHTEN.

STEP 3

ATTACH THE W4x13 POSTS TO THE MAIN SUPPORT TUBE AND TIGHTEN ALL BOLTS. MOUNT THE ANGLE BRACKETS TO THE PLATE CLIPS AND TIGHTEN ALL BOLTS.


STEP 4

PLACE PANELS INTO THE W-BEAM SUPPORT COLUMNS. THIS SHOULD BE DONE EITHER BY SLIDING THE PANELS DOWN THE W-BEAMS FROM THE TOP OR BY RAISING ONE SIDE OF EACH PANEL TO MANEUVER THEM INTO THE W-BEAM COLUMN. THE END OF THE LSE PANELS SHOULD FIT INTO THE FLANGE OF THE W-BEAM WITH THE PANEL FLANGES OVERLAPPING THE COLUMN FLANGES. EACH PANEL SHOULD OVERLAP THE ONE BELOW AND LOCK DOWN ONTO THE BOTTOM PANEL. INSERT THE CORRECT AMOUNT OF PANELS TO REACH THE DESIRED STACK HEIGHT.

STEP 4

MOUNT THE C7x9.8 TOP CAP TO THE TOP OF W4x13 POSTS AND TIGHTEN NUTS.

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DRAWN	KG	DATE	6/18/08
APPRV		DATE	

REV	DESCRIPTION	BY	DATE
	LSE NOISE BARRIER SYSTEM		
	18' LONG MOBILE NOISE BARRIER		
	GENERAL ASSEMBLY DETAIL		
SCALE	N.T.S.	DWG NO	TEMP WALL ASSEMBLY DETAIL.dwg
		PROJECT	
		REV	
		SHEET	1